



TDI - TEAR DOWN INSPECTION

The objective of this report is to identify and determine the root cause of failure at the time of receipt. Included in the inspection report will be, cleaning and measuring all worn parts to determine whether replacement parts are necessary based upon factory recommended tolerances for operation. The report will also identify serviceable parts and replacement parts for Customer's evaluation.

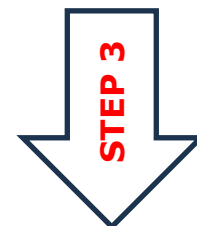


Clearflow will provide a TDI proposal to request a P.O from the customer with a value of \$750.00 (Each Pump). This is for traceability and to cover the cost to dismantle, examine and report on the condition of the unit.

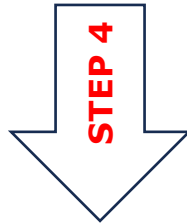


Prior to sending the pump in for evaluation, the maintenance team must populate as much information as possible on our "Deep well Return Form" to better understand how each unit/installation etc. was operating to create a service history on each unit.

**See Attached
Deepwell Return
Form**



Prior to delivery of the failed unit to our servicing center in Cd. Del Carmen (**Note: It is imperative with every pump and motor that will be sent to our repair center for TDI, please include the "original" power cable with subsea connectors for proper inspection.**) Acknowledgement of shipment must be sent to our technical team to alert our local service facility of its arrival on site.



Once TDI PO is received from the customer, please deliver the failure pump unit along with accessories to the following Location.



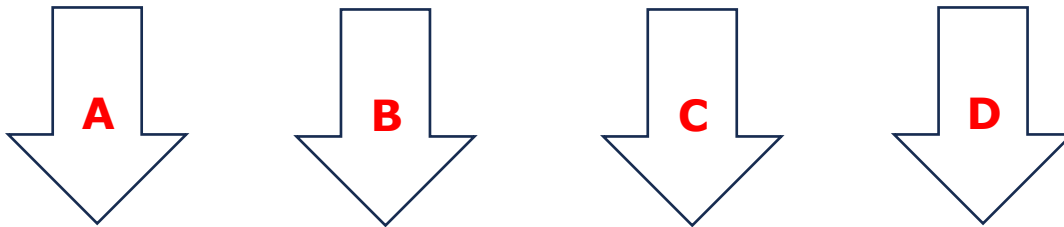
Kindly reach out to Bryan and Audran, contact point listed below to provide Vehicle License plate / Time and date before delivery OR recollection of any pumps/accessories at our Repair Servicing center.

Clearflow/Frontera Offshore
Av. Isla de Tris No 180 Col.
Belisario Domínguez
Entre Av. Campeche y Privada San
Juan del Río
Ciudad del Carmen, Campeche.
CP 24150 MÉXICO

Audran Cruz (Operation Manager)
Tel.: +52 (938) 185-2476
audran.cruz@fronteraoffshore.com

Bryan Martinez Guevara
Pump Technician
(Hablo Español)
TEL: +1.832.771.7140 (Cell)
bmg@clearflowsolutions.com

Upon completion of the teardown, a "Service Repair Report" detailing the condition of the unit, along with a repair cost to return the unit fit for service, will be issued. Depending on the decision made by the customer, charges would apply as follows:



<p>If proceeding with the repair, please amend existing P.O. to value on repair proposal.</p>	<p>Purchase of a new unit from Clearflow - \$750.00 value would be credited to the customer.</p>	<p>Pump to be scrapped with no unit purchased OR repair - \$750.00 value would be invoiced to the customer.</p>	<p>If unit is to be scrapped, please arrange to collect within one month from date of report, otherwise, due to space required for stock, a charge of \$500/month will be added. If unit is to be scrapped, we can arrange to correctly dispose of your unit with authorized written notification from the Rig Manager.</p>
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IMPORTANT NOTE:

Once repair is completed, the pump unit and accessories will be packaged into a crate **& not to be palletized.**

Please take note that all pumps are delivered to our facility for Tear Down Inspection, If the customer decided not to repair the pump/(s), the customer(s) will need to pick up the pump(s) **unassembled.**

If the pump is not received at the local service center in a re-usable crate or pallet, a new crate fee of \$500 USD will be charged to the customer for shipping the repaired pump and accessories back to the rig.